

Finishing Department

Polishing & Deburring

- (6) Panasonic robotic polishing cells customized to polish stainless steel.
- (8) Hammond dual spindle buffing and belt lathes for polishing
- 8' Stroke Sander
- Rand-Bright 12" wide wet deburring machine
- Rand-Bright Timesaver 3 belt system

Part Cleaning

- (2) VL / Rampe automatic vibratory finishers 14 cubic ft. capacity
- VR / Rampe automatic cob dryer
- Stoelting conveyor fed parts washer with dryer
- Finishing Equipment Inc. rack style degreasing machine

Assembly Department

Hardware Insertion

- Auto-Sert hardware insertion machine w/ auto feeder

Riveting

- National rivet machine w/ auto feeder
- National hard rivet, spin type, machine

Assembly

- Hydro six station assembly system conveyor fed
- Automatic shrink wrapping machine for skids and crates maximum size 5'x5'x6' tall.